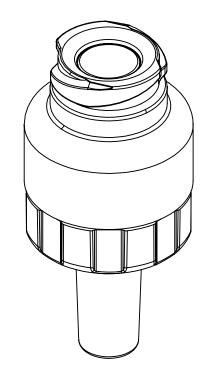
REV

Customer Drawing

REVISION HISTORY							
REV	DESCRIPTION (ECO)	DATE	APPROVED				
В	ADD ISO80369-7 TO NOTES, ECO 8017	04/30/18	AK				
С	CORRECT TYPO NOTED FOR STEM COLORANT ECO 10145	9/25/19	AK				





1. SUFFIX XXXX INDICATES COLOR OF LUER BODY, AND STEM:

024 - CLEAR POLYCARBONATE, BLUE STEM 024R - RED POLYCARBONATE, BLUE STEM 024B - BLUE POLYCARBONATE, BLUE STEM 024G - GREEN POLYCARBONATE, BLUE STEM

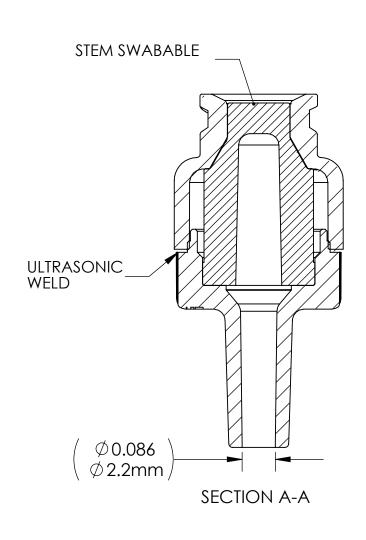
524 - CLEAR POLYCARBONATE, CLEAR STEM

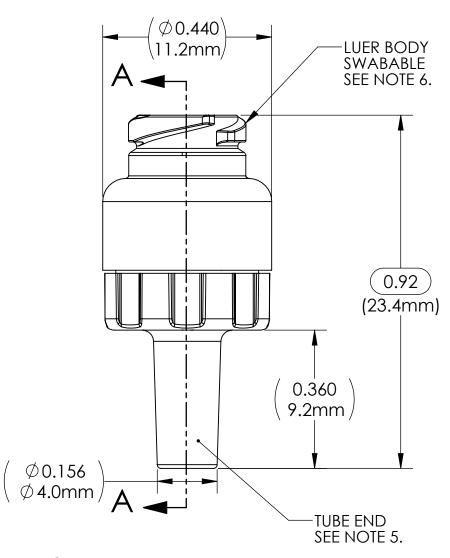
2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.

- 3. DIMENSIONS IN PARENTHESES, ARE REFERENCE ONLY.
- 4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN MILLIMETERS BELOW.
- 5. REFERENCE USAGE: WILL FIT 4MM (0.157" ID TUBING).
- 6. SWABABLE FEMALE LUER COMPATIBLE WITH ISO 594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (40 PSI NOMINAL)
BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
MATERIALS: ALL MATERIALS ARE GAMMA RESISITANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.
POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.





QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

	DRAWN BY	DMC	DATE 01/26/2018							0
	APPROVED BY		DATE] H	$IR^{\scriptscriptstyle{\circledR}}$	Hal	key-F	⟨ob∈	rt	S®
	MATERIAL	•		TITLE						
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH] E	Bondab	le Tube	End Port	W/ Colo	red (Сар
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE DIMENSIONS ARE IN II TOLERANCES:		THIRD ANGLE PROJECTION	В	DRAWING N	C:	245501	XXX	X	C
DF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMA THREE PLACE DECIM			SCALE 4:1	DO N	IOT SCA	LE DRAWING	SHEET	1 OF	2

DRAWING NO.	REV	Customer Drawing		REVISION HISTORY				
C245501XXXX	C	Customer Drawing	F	REV	DESCRIPTION (ECO)	DATE	APPROVED	
				В	ADD ISO80369-7 TO NOTES, ECO 8017	04/30/18	AK	
				С	CORRECT TYPO NOTED FOR STEM COLORANT ECO 10145	9/25/19	AK	

BILL OF MATERIAL:

SUFFIX	LUER BODY	CONNECTOR	STEM
024	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
024R	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 W/ RED COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
024B	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 W/BLUE COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
024G	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 W/ GREEN COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
524	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40

	DRAWN BY DMC	DATE 01/26/2018			5
	APPROVED BY	DATE	HR	[®] Halkey-	Roberts [®]
	MATERIAL		TITLE		
MOLDED PARTS: GATES. PARTING LINES. AND FLASH PER QUALITY CRITERIA	FINISH		Bor	ndable Tube End Po	rt W/ Colored Cap
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES:	ED: THIRD ANGLE PROJECTION	В	C245501	XXXX C
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .00)5	SCALE 4:1	DO NOT SCALE DRAWII	NG SHEET 2 OF 2