



DRAWING NO. C245501XXXX		REV C	Customer Drawing		REVISION HISTORY			
REV	DESCRIPTION (ECO)			DATE	APPROVED			
B	ADD ISO80369-7 TO NOTES, ECO 8017			04/30/18	AK			
C	CORRECT TYPO NOTED FOR STEM COLORANT ECO 10145			9/25/19	AK			

BILL OF MATERIAL:

SUFFIX	LUER BODY	CONNECTOR	STEM
024	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
024R	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 W/ RED COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
024B	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 W/ BLUE COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
024G	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 W/ GREEN COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
524	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40

MOLDED PARTS:  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL  
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UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
ANGULAR: ± 1°  
TWO PLACE DECIMAL ± .01  
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

DRAWN BY  
DMC

APPROVED BY

MATERIAL

FINISH

DATE  
01/26/2018

DATE

SIZE  
B

SCALE  
4:1

TITLE  
Bondable Tube End Port W/ Colored Cap

DRAWING NO.  
C245501XXXX

DO NOT SCALE DRAWING

REV  
C

SHEET  
2 OF 2

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